

Quick Change Tooling Systems

Collet Chuck Quick Change Adapters
No. 30 & 40 Tapers



Capacity (Inch)	No. 30 Taper	No. 40 Taper
	Code	Code
1/8 - 1	302195	302196

End Mill Quick Change Adapters
No. 30 & 40 Tapers



Bore Diameter (Inch)	No. 30 Taper	No. 40 Taper
	Code	Code
3/8	302110	302120
1/2	302111	302121
5/8	302112	302122
3/4	302113	302123
7/8	302114	302124
1	302115	302125
1-1/4	302116	302126

NOTE: ISA30 ad ISA40 Quick-Change Adapters can be used on regular machine spindles. Standard ISA30 and ISA40 adapters cannot be used on these master shanks

Morse Taper Quick Change Adapters
No. 30 & 40 Tapers



Morse Taper	No. 30 Taper	No. 40 Taper
	Code	Code
MT1	302136	-
MT2	302137	302147
MT3	302138	302148
MT4	302139	302149

NOTE: ISA30 ad ISA40 Quick-Change Adapters can be used on regular machine spindles. Standard ISA30 and ISA40 adapters cannot be used on these master shanks

Jacobs Taper Quick Change Adapters
No. 30 & 40 Tapers



Jacobs Taper	No. 30 Taper	No. 40 Taper
	Code	Code
J2	302161	302171
J3	302162	302172
J33	302163	302173
J4	302164	302174
J6	302165	302175

Shell Mill Quick Change Adapters
No. 30 & 40 Tapers



Spigot Diameter (Inch)	No. 30 Taper	No. 40 Taper
	Code	Code
1/2	302180	302190
3/4	302181	302191
1	302182	302192
1-1/4	302183	302193
1-1/2	302184	302194

Quick Change Adapter Set
21 Pieces



- Set includes:**
- Master holder
 - Collet holder
 - 1" Shell
 - J6 Jacobs
 - MT3 Morse
 - 15 Collets 1/8-1"
 - Wrench

Master Shank	Code
40/40	302106