

Jobber Length Drills - Parabolic Flute

Letter Sizes - Jobber Length - Parabolic Flute

High Speed Steel

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
A	0.2340	2-5/8	3-7/8	12	607216	N	0.3020	3-1/16	4-3/8	6	607228
B	0.2380	2-3/4	4	12	607217	O	0.3160	3-3/16	4-1/2	6	607229
C	0.2420	2-3/4	4	12	607218	P	0.3230	3-5/16	4-5/8	6	607230
D	0.2460	2-3/4	4	12	607219	Q	0.3320	3-7/16	4-3/4	6	607231
E	0.2500	2-3/4	4	12	607187	R	0.3390	3-7/16	4-3/4	6	607232
F	0.2570	2-7/8	4-1/8	12	752223	S	0.3480	3-1/2	4-7/8	6	607233
G	0.2610	2-7/8	4-1/8	12	607221	T	0.3580	3-1/2	4-7/8	6	607234
H	0.2660	2-7/8	4-1/8	12	607222	U	0.3680	3-5/8	5	6	607235
I	0.2720	2-7/8	4-1/8	6	607223	V	0.3770	3-5/8	5	6	607236
J	0.2770	2-7/8	4-1/8	6	607224	W	0.3860	3-3/4	5-1/8	6	607237
K	0.2810	2-15/16	4-1/4	6	607225	X	0.3970	3-3/4	5-1/8	6	607238
L	0.2900	2-15/16	4-1/4	6	607226	Y	0.4040	3-7/8	5-1/4	6	607239
M	0.2950	3-1/16	4-3/8	6	607227	Z	0.4130	3-7/8	5-1/4	6	607240

Wire Gage Sizes - Jobber Length - Parabolic Flute

High Speed Steel

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1	0.2280	2-5/8	3-7/8	12	607241	27	0.1440	1-7/8	3	12	607267
2	0.2210	2-5/8	3-7/8	12	607242	28	0.1405	1-3/4	2-7/8	12	607268
3	0.2130	2-1/2	3-3/4	12	752220	29	0.1360	1-3/4	2-7/8	12	752210
4	0.2090	2-1/2	3-3/4	12	607244	30	0.1285	1-5/8	2-3/4	12	607270
5	0.2055	2-1/2	3-3/4	12	607245	31	0.1200	1-5/8	2-3/4	12	607271
6	0.2040	2-1/2	3-3/4	12	607246	32	0.1160	1-5/8	2-3/4	12	607272
7	0.2010	2-7/16	3-5/8	12	752218	33	0.1130	1-1/2	2-5/8	12	752208
8	0.1990	2-7/16	3-5/8	12	607248	34	0.1110	1-1/2	2-5/8	12	607274
9	0.1960	2-7/16	3-5/8	12	607249	35	0.1100	1-1/2	2-5/8	12	607275
10	0.1935	2-7/16	3-5/8	12	607250	36	0.1065	1-7/16	2-1/2	12	752206
11	0.1910	2-5/16	3-1/2	12	607251	37	0.1040	1-7/16	2-1/2	12	752205
12	0.1890	2-5/16	3-1/2	12	607252	38	0.1015	1-7/16	2-1/2	12	607278
13	0.1850	2-5/16	3-1/2	12	607253	39	0.0995	1-3/8	2-3/8	12	752204
14	0.1820	2-3/16	3-3/8	12	607254	40	0.0980	1-3/8	2-3/8	12	752203
15	0.1800	2-3/16	3-3/8	12	607255	41	0.0960	1-3/8	2-3/8	12	607281
16	0.1770	2-3/16	3-3/8	12	607256	42	0.0935	1-1/4	2-1/4	12	607282
17	0.1730	2-3/16	3-3/8	12	607257	43	0.0890	1-1/4	2-1/4	12	607283
18	0.1695	2-1/8	3-1/4	12	752215	44	0.0860	1-1/8	2-1/8	12	607284
19	0.1660	2-1/8	3-1/4	12	607259	45	0.0820	1-1/8	2-1/8	12	607285
20	0.1610	2-1/8	3-1/4	12	752214	46	0.0810	1-1/8	2-1/8	12	607286
21	0.1590	2-1/8	3-1/4	12	607261	47	0.0785	1	2	12	607287
22	0.1570	2	3-1/8	12	607262	48	0.0760	1	2	12	607288
23	0.1540	2	3-1/8	12	607263	49	0.0730	1	2	12	607289
24	0.1520	2	3-1/8	12	607264	50	0.0700	1	2	12	607290
25	0.1495	1-7/8	3	12	752212	51	0.0670	1	2	12	607291
26	0.1470	1-7/8	3	12	607266	52	0.0635	7/8	1-7/8	12	607292