

Screw Machine Length Drills
Fractional Sizes - Screw Machine Length Drills
High Speed Steel

Bright Finish - 118° Standard Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
41/64	0.6406	2-7/8	4-1/2	1	607938	1-17/64	1.2656	4-3/8	7	1	607977
21/32	0.6562	2-7/8	4-1/2	1	607939	1-9/32	1.2812	4-3/8	7	1	607978
43/64	0.6719	2-7/8	4-5/8	1	607940	1-19/64	1.2969	4-3/8	7	1	607979
11/16	0.6875	2-7/8	4-5/8	1	607941	1-5/16	1.3125	4-3/8	7	1	607980
45/64	0.7031	3	4-3/4	1	607942	1-21/64	1.3281	4-1/2	7-1/8	1	607981
23/32	0.7188	3	4-3/4	1	607943	1-11/32	1.3438	4-1/2	7-1/8	1	607982
47/64	0.7344	3-1/8	5	1	607944	1-23/64	1.3594	4-1/2	7-1/8	1	607983
3/4	0.7500	3-1/8	5	1	607945	1-3/8	1.3750	4-1/2	7-1/8	1	607984
49/64	0.7656	3-1/4	5-1/8	1	607946	1-13/32	1.4062	4-3/4	7-3/8	1	607985
25/32	0.7812	3-1/4	5-1/8	1	607947	1-27/64	1.4219	4-3/4	7-3/8	1	607986
51/64	0.7969	3-3/8	5-1/4	1	607948	1-7/16	1.4375	4-3/4	7-3/8	1	607987
13/16	0.8125	3-3/8	5-1/4	1	607949	1-29/64	1.4531	4-7/8	7-1/2	1	607988
53/64	0.8281	3-1/2	5-3/8	1	607950	1-15/32	1.4688	4-7/8	7-1/2	1	607989
27/32	0.8438	3-1/2	5-3/8	1	607951	1-31/64	1.4844	4-7/8	7-1/2	1	607990
55/64	0.8594	3-1/2	5-1/2	1	607952	1-1/2	1.5000	4-7/8	7-1/2	1	607991
7/8	0.8750	3-1/2	5-1/2	1	607953	1-17/32	1.5312	4-7/8	7-3/4	1	607992
57/64	0.8906	3-5/8	5-5/8	1	607954	1-9/16	1.5625	4-7/8	7-3/4	1	607993
29/32	0.9062	3-5/8	5-5/8	1	607955	1-19/32	1.5938	4-7/8	7-3/4	1	607994
59/64	0.9219	3-3/4	5-3/4	1	607956	1-5/8	1.6250	4-7/8	7-3/4	1	607995
15/16	0.9375	3-3/4	5-3/4	1	607957	1-21/32	1.6562	5-1/8	8	1	607996
61/64	0.9531	3-7/8	5-7/8	1	607958	1-11/16	1.6875	5-1/8	8	1	607997
31/32	0.9688	3-7/8	5-7/8	1	607959	1-23/32	1.7188	5-1/8	8	1	607998
63/64	0.9844	4	6	1	607960	1-3/4	1.7500	5-1/8	8	1	607999
1	1.0000	4	6	1	607961	1-25/32	1.7812	5-3/8	8-1/4	1	608000
1-1/64	1.0156	4	6-1/4	1	607962	1-13/16	1.8125	5-3/8	8-1/4	1	608001
1-3/32	1.0312	4	6-1/4	1	607963	1-27/32	1.8438	5-3/8	8-1/4	1	608002
1-1/16	1.0625	4	6-1/4	1	607964	1-7/8	1.8750	5-3/8	8-1/4	1	608003
1-5/64	1.0781	4	6-3/8	1	607965	1-29/32	1.9062	5-5/8	8-1/2	1	608004
1-3/32	1.0938	4	6-3/8	1	607966	1-15/16	1.9375	5-5/8	8-1/2	1	608005
1-7/64	1.1094	4	6-3/8	1	607967	1-31/32	1.9688	5-5/8	8-1/2	1	608006
1-1/8	1.1250	4	6-3/8	1	607968	2	2.0000	5-5/8	8-1/2	1	608007
1-9/64	1.1406	4	6-5/8	1	607969	2-1/16	2.0625	5-5/8	8-1/2	1	608008
1-5/32	1.1562	4-1/4	6-5/8	1	607970	2-1/8	2.1250	5-5/8	8-1/2	1	608009
1-11/64	1.1719	4-1/4	6-5/8	1	607971	2-3/16	2.1875	5-5/8	8-1/2	1	608010
1-3/16	1.1875	4-1/4	6-5/8	1	607972	2-1/4	2.2500	5-5/8	8-1/2	1	608011
1-13/64	1.2031	4-3/8	6-3/4	1	607973	2-5/16	2.3125	5-5/8	8-1/2	1	608012
1-7/32	1.2188	4-3/8	6-3/4	1	607974	2-3/8	2.3750	5-5/8	8-1/2	1	608013
1-15/64	1.2344	4-3/8	6-3/4	1	607975	2-7/16	2.4375	5-5/8	8-1/2	1	608014
1-1/4	1.2500	4-3/8	6-3/4	1	607976	2-1/2	2.5000	5-5/8	8-1/2	1	608015

Oxide Finish - 135° Split Point (NAS 907 Type C)

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
*3/64	0.0469	1/2	1-3/8	12	752508	17/64	0.2656	1-7/16	2-5/8	12	752576
1/16	0.0625	5/8	1-5/8	12	752512	9/32	0.2812	1-1/2	2-11/16	6	752577
5/64	0.0781	11/16	1-11/16	12	752518	19/64	0.2969	1-9/16	2-3/4	6	752578
3/32	0.0938	3/4	1-3/4	12	752525	5/16	0.3125	1-5/8	2-13/16	6	752579
7/64	0.1094	13/16	1-13/16	12	752532	21/64	0.3281	1-11/16	2-15/16	6	752580
1/8	0.1250	7/8	1-7/8	12	752538	11/32	0.3438	1-11/16	3	6	752581
9/64	0.1406	15/16	1-15/16	12	752542	23/64	0.3594	1-3/4	3-1/16	6	752582
5/32	0.1562	1	2-1/16	12	752548	3/8	0.3750	1-13/16	3-1/8	6	752583
11/64	0.1719	1-1/16	2-1/8	12	752554	25/64	0.3906	1-7/8	3-1/4	6	752584
3/16	0.1875	1-1/8	2-3/16	12	752560	13/32	0.4062	1-15/16	3-5/16	6	752585
13/64	0.2031	1-3/16	2-1/4	12	752567	27/64	0.4219	2	3-3/8	6	752586
7/32	0.2188	1-1/4	2-3/8	12	752572	7/16	0.4375	2-1/16	3-7/16	6	752587
15/64	0.2344	1-5/16	2-7/16	12	752575	29/64	0.4531	2-1/8	3-9/16	6	752588
1/4	0.2500	1-3/8	2-1/2	12	608263	15/32	0.4688	2-1/8	3-5/8	6	752589