

Forming Taps

High Speed Steel - Ground Thread

Plug Style



Tap Size	Px Limit	Code	Tap Size	Px Limit	Code	Tap Size	Px Limit	Code
4 - 40	3	828042	1/4 - 20	4	828054	5/8 - 11	7	828066
4 - 48	3	828043	1/4 - 28	4	828055	5/8 - 18	7	828067
5 - 40	3	828044	5/16 - 18	5	828056	3/4 - 10	7	828068
5 - 44	3	828045	5/16 - 24	5	828057	3/4 - 16	7	828069
6 - 32	3	828046	3/8 - 16	5	828058	M3 x 0.50	5	828070
6 - 40	3	828047	3/8 - 24	5	828059	M4 x 0.70	6	828071
8 - 32	3	828048	7/16 - 14	5	828060	M5 x 0.80	7	828072
8 - 36	3	828049	7/16 - 20	5	828061	M6 x 1.00	8	828073
10 - 24	4	828050	1/2 - 13	5	828062	M8 x 1.25	9	828074
10 - 32	4	828051	1/2 - 20	5	828063	M10 x 1.50	10	828075
12 - 24	4	828052	9/16 - 12	7	828064	M12 x 1.75	11	828076
12 - 28	4	828053	9/16 - 18	7	828065			

X limits based on class 3B threads. Others are available.

Long Pipe Taps

High Speed Steel

Taper Pipe



6" Overall Length

Tap Size	No. of Flutes	Code	Tap Size	No. of Flutes	Code
1/8 - 27	4	828900	1/2 - 14	4	828903
1/4 - 18	4	828901	3/4 - 14	5	828904
3/8 - 18	4	828902			

12" Overall Length

Tap Size	No. of Flutes	Code	Tap Size	No. of Flutes	Code
1/4 - 18	4	828905	1/2 - 14	4	828907
3/8 - 18	4	828906	3/4 - 14	5	311522