

Aircraft Extension Drills

High Speed Steel – 135° Split Point (continued)



Size	Decimal Equivalent (Inch)	Flute Length (Inch)	6"	12"	Size	Decimal Equivalent (Inch)	Flute Length (Inch)	6"	12"
			Overall Length	Overall Length				Overall Length	Overall Length
			Code	Code				Code	Code
W	0.3860	3-3/4	610532	610621	27/64	0.4219	3-15/16	610538	753050
25/64	0.3906	3-3/4	610533	753048	7/16	0.4375	4-1/16	753022	753051
X	0.3970	3-3/4	610534	610622	29/64	0.4531	4-3/16	610539	753052
Y	0.4040	3-7/8	610535	610623	15/32	0.4688	4-5/16	610540	753053
13/32	0.4062	3-7/8	610536	753049	31/64	0.4844	4-3/8	610541	753054
Z	0.4130	3-7/8	610537	610624	1/2	0.5000	4-1/2	753023	753055

Extra Length Drills

Inch, Metric & Letter Sizes – Straight Shank – High Speed Steel



- 118° point, for deep hole or long reach drilling in a wide variety of materials
- Hand held or fixed spindle use

Size	Decimal Equivalent (Inch)	6" OAL	8" OAL	9" OAL	10" OAL	12" OAL	15" OAL	18" OAL	24" OAL	48" OAL
		4" Flute Length	5-1/2" Flute Length	6-1/2" Flute Length	7-1/2" Flute Length	9" Flute Length	11" Flute Length	12" Flute Length	18" Flute Length	5-1/2" Flute Length
		Code	Code	Code	Code	Code	Code	Code	Code	Code
1/16	0.0625	610000	-	-	-	-	-	-	-	-
5/64	0.0781	610001	-	-	-	-	-	-	-	-
3/32	0.0938	610002	610009	-	-	-	-	-	-	-
7/64	0.1094	610003	610010	-	-	610072	-	-	-	-
3 mm	0.1181	-	-	-	-	610130	-	-	-	-
1/8	0.1250	610004	610011	-	610044	751400	-	610208	-	-
9/64	0.1406	610005	610012	-	610045	751401	-	-	-	-
5/32	0.1562	610006	610013	-	610046	751402	-	610209	-	-
4 mm	0.1575	-	-	-	-	610131	-	-	-	-
11/64	0.1719	610007	610014	-	610047	751403	-	-	-	-
3/16	0.1875	610008	610015	-	610048	751404	610150	610210	-	-
5 mm	0.1968	-	-	-	-	610132	-	-	-	-
13/64	0.2031	-	610016	-	610049	751405	-	610211	-	-
7/32	0.2188	-	610017	-	610050	751406	610151	610212	-	-
15/64	0.2344	-	610018	-	610051	751407	-	610213	-	-
6 mm	0.2362	-	-	-	-	610133	-	-	-	-
1/4	0.2500	-	610019	-	610052	751408	610152	610214	610299	610317
F	0.2570	-	610020	-	-	-	-	-	-	-
17/64	0.2656	-	610021	-	610053	751409	-	610215	-	-
7 mm	0.2756	-	-	-	-	610134	-	-	-	-
9/32	0.2812	-	610022	-	610054	751410	610153	610216	-	-
19/64	0.2969	-	610023	-	610055	751411	-	610217	-	-
5/16	0.3125	-	610024	-	610056	751412	610154	610218	610300	610318
8 mm	0.3150	-	-	-	-	610135	-	-	-	-
21/64	0.3281	-	610025	-	610057	751413	-	610219	-	-
11/32	0.3438	-	610026	-	610058	751414	610155	610220	-	-
9 mm	0.3543	-	-	-	-	610136	-	-	-	-
23/64	0.3594	-	610027	-	610059	751415	-	610221	-	-
3/8	0.3750	-	610028	-	610060	751416	610156	610222	610301	610319
25/64	0.3906	-	610029	-	610061	751417	-	610223	-	-