

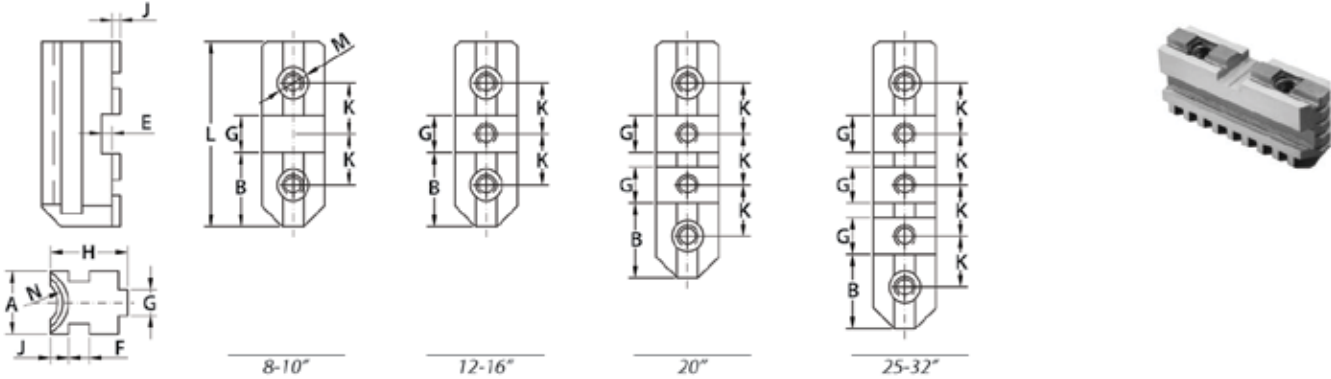
Independent Lathe Chucks & Accessories



Spare Jaws for PI Series

Hard jaws, supplied as supplement or as spares, must be ground on the chuck, otherwise centering accuracy does not conform the limits

Hard Master Jaws – 4-Piece Sets



For Chuck Diameter (Inch)	A (Inch)	B (Inch)	C (Inch)	E (Inch)	F (Inch)	G (Inch)	H (Inch)	J (Inch)	K (Inch)	L (Inch)	N Thread	Weight (lbs)	M Thread	Code
8	1.06	1.31	0.50	0.16	0.39	0.31	1.26	0.45	0.88	3.11	24 x 4 sq.	1.00	3/8-16	411062
10	1.06	1.48	0.75	0.16	0.39	0.50	1.50	0.45	1.06	3.70	24 x 4 sq.	1.45	1/2-13	411064
12	1.57	1.79	0.75	0.16	0.47	0.50	1.54	0.38	1.25	4.33	Tr32 x 6	2.45	1/2-13	411066
16	1.57	5.16	0.75	0.28	0.47	0.50	1.73	0.38	1.50	5.08	Tr32 x 6	3.30	5/8-11	411068
20	2.05	2.18	0.75	0.28	0.59	0.50	2.32	0.46	1.50	6.61	Tr36 x 6	7.90	3/4-10	411070
25	2.05	2.18	0.75	0.28	0.71	0.50	2.32	0.62	1.50	8.11	Tr40 x 6	9.50	3/4-10	411072
32	2.76	2.18	0.75	0.28	0.79	0.50	2.32	0.62	1.50	8.11	Tr44 x 8	13.00	3/4-10	411074

Spare Parts for PI Series

Operating Screws – 1 Piece



Keys – 1 Piece



Thrust Bearings – 1 Piece



For Chuck Diameter (Inch)	Code	For Chuck Diameter (Inch)	Code	For Chuck Diameter (Inch)	Code
8.00	411076	8.00	411104	8.00	411090
10.00	411078	10.00	411106	10.00	411092
12.50	411080	12.50	411108	12.50	411094
15.75	411082	15.75	411110	15.75	411096
20.00	411084	20.00	411112	20.00	411098
25.00	411086	25.00	411114	25.00	411100
32.00	411088	32.00	411116	32.00	411102