

Taper Shank Extra Length Drills

High Speed Steel – 118° Point (continued)



Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
27/32	0.8438	15	20	3	613570	63/64	0.9844	19	24	3	613626
7/8	0.8750	15	20	3	613571	1	1.0000	19	24	3	613627
15/16	0.9375	15	20	3	613572	1-1/64	1.0156	19	24	3	613628
31/32	0.9688	15	20	3	613573	1-1/32	1.0312	19	24	3	613629
1-1/16	1.0625	15	20	3	613574	1-3/64	1.0469	19	24	3	613630
1-3/32	1.0938	14	20	4	613575	1-1/16	1.0625	19	24	3	613631
1-1/8	1.1250	14	20	4	613576	1-5/64	1.0781	18	24	4	613632
1-3/16	1.1875	14	20	4	613577	1-3/32	1.0938	18	24	4	613633
1-13/64	1.2031	14	20	4	613578	1-1/8	1.1250	18	24	4	613634
1-7/32	1.2188	14	20	4	613579	1-9/64	1.1406	18	24	4	613635
1-1/4	1.2500	14	20	4	613580	1-5/32	1.1562	18	24	4	613636
1-11/32	1.3438	14	20	4	613581	1-11/64	1.1719	18	24	4	613637
1-13/32	1.4062	14	20	4	613582	1-3/16	1.1875	18	24	4	613638
1-7/16	1.4375	14	20	4	613583	1-13/64	1.2031	18	24	4	613639
1-15/32	1.4688	14	20	4	613584	1-7/32	1.2188	18	24	4	613640
1-3/4	1.7500	13	20	5	613585	1-15/64	1.2344	18	24	4	613641
2-7/32	2.2188	13	20	5	613586	1-1/4	1.2500	18	24	4	613642
3/8	0.3750	21	24	1	613587	1-17/64	1.2656	18	24	4	613643
25/64	0.3906	21	24	1	613588	1-9/32	1.2812	18	24	4	613644
13/32	0.4062	21	24	1	613589	1-5/16	1.3125	18	24	4	613645
27/64	0.4219	21	24	1	613590	1-11/32	1.3438	18	24	4	613646
7/16	0.4375	21	24	1	613591	1-23/64	1.3594	18	24	4	613647
29/64	0.4531	21	24	1	613592	1-3/8	1.3750	18	24	4	613648
15/32	0.4688	21	24	1	613593	1-13/32	1.4062	18	24	4	613649
31/64	0.4844	20	24	2	613594	1-7/16	1.4375	18	24	4	613650
1/2	0.5000	20	24	2	613595	1-15/32	1.4688	18	24	4	613651
33/64	0.5156	20	24	2	613596	1-1/2	1.5000	18	24	4	613652
17/32	0.5312	20	24	2	613597	1-9/16	1.5625	17	24	5	613653
35/64	0.5469	20	24	2	613598	1-5/8	1.6250	17	24	5	613654
9/16	0.5625	20	24	2	613599	1-11/16	1.6875	17	24	5	613655
37/64	0.5781	20	24	2	613600	1-3/4	1.7500	17	24	5	613656
19/32	0.5938	20	24	2	613601	1-25/32	1.7812	17	24	5	613657
39/64	0.6094	20	24	2	613602	1-13/16	1.8125	17	24	5	613658
5/8	0.6250	20	24	2	613603	1-7/8	1.8750	18	24	4	613659
41/64	0.6406	20	24	2	613604	1-7/8	1.8750	17	24	5	613736
21/32	0.6562	20	24	2	613605	1-15/16	1.9375	17	24	5	613660
43/64	0.6719	20	24	2	613606	2	2.0000	18	24	4	613661
11/16	0.6875	20	24	2	613607	2	2.0000	17	24	5	613737
45/64	0.7031	20	24	2	613608	2-1/16	2.0625	17	24	5	613662
23/32	0.7188	20	24	2	613609	2-1/8	2.1250	17	24	5	613663
47/64	0.7344	20	24	2	613610	2-3/16	2.1875	17	24	5	613664
3/4	0.7500	20	24	2	613611	2-7/32	2.2188	17	24	5	613665
49/64	0.7656	20	24	2	613612	2-1/4	2.2500	17	24	5	613666
25/32	0.7812	20	24	2	613613	2-5/16	2.3125	17	24	5	613667
51/64	0.7969	19	24	3	613614	2-3/8	2.3750	17	24	5	613668
13/16	0.8125	19	24	3	613615	2-7/16	2.4375	17	24	5	613669
53/64	0.8281	19	24	3	613616	2-1/2	2.5000	17	24	5	613670
27/32	0.8438	19	24	3	613617	2-9/16	2.5625	17	24	5	613671
55/64	0.8594	19	24	3	613618	2-5/8	2.6250	17	24	5	613672
7/8	0.8750	19	24	3	613619	2-11/16	2.6875	17	24	5	613673
57/64	0.8906	19	24	3	613620	2-3/4	2.7500	17	24	5	613674
29/32	0.9062	19	24	3	613621	2-13/16	2.8125	17	24	5	613675
59/64	0.9219	19	24	3	613622	2-7/8	2.8750	17	24	5	613676
15/16	0.9375	19	24	3	613623	2-15/16	2.9375	17	24	5	613677
61/64	0.9531	19	24	3	613624	3	3.0000	17	24	5	613678
31/32	0.9688	19	24	3	613625	3/4	0.7500	26	30	2	613679