

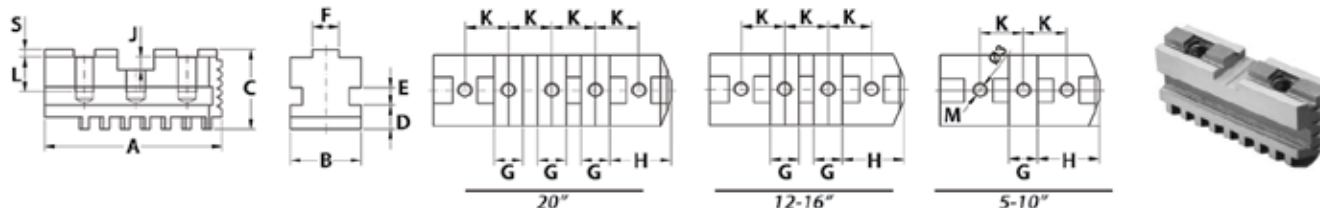
Universal Lathe Chucks & Accessories



Spare Jaws for PS Series Universal (continued)

Hard jaws, supplied as supplement or as spares, must be ground on the chuck, otherwise centering accuracy does not conform the limits

Hard Master Jaws – 3-Piece Sets



For Chuck Diameter (Inch)	B (Inch)	D (Inch)	E (Inch)	F (Inch)	G (Inch)	H (Inch)	J (Inch)	K (Inch)	L (Inch)	A OAL (Inch)	S (Inch)	M Thread	Weight (lbs)	Code
5	0.79	0.31	0.31	0.31	0.50	0.89	0.16	0.62	0.53	2.13	0.13	5/16-8	0.93	356311
6	0.79	0.31	0.31	0.31	0.50	1.12	0.16	0.75	0.55	2.56	0.13	3/8-16	1.20	410152
8	0.98	0.35	0.39	0.31	0.50	1.37	0.16	0.87	0.55	3.11	0.13	3/8-16	2.10	410153
10	1.10	0.43	0.47	0.50	0.75	1.56	0.16	1.06	0.63	3.62	0.13	1/2-13	3.20	410154
12	1.26	0.50	0.47	0.50	0.75	1.87	0.16	1.25	0.63	4.33	0.13	1/2-13	5.10	410155
16	1.42	0.59	0.55	0.50	0.75	2.25	0.28	1.50	0.87	5.12	0.13	5/8-11	7.30	410156
20	1.57	0.63	0.55	0.50	0.75	2.25	0.28	1.50	1.26	6.54	0.13	3/4-10	14.40	410157
25 & 32	1.97	0.63	0.55	0.50	0.75	2.25	0.28	1.50	1.26	8.27	0.13	3/4-10	27.10	356312

Hard Master Jaws – 4-Piece Sets

For Chuck Diameter (Inch)	B (Inch)	D (Inch)	E (Inch)	F (Inch)	G (Inch)	H (Inch)	J (Inch)	K (Inch)	L (Inch)	A OAL (Inch)	S (Inch)	M Thread	Weight (lbs)	Code
5	0.79	0.31	0.31	0.31	0.50	0.89	0.16	0.62	0.53	2.13	0.13	5/16-8	1.25	356315
6	0.79	0.31	0.31	0.31	0.50	1.12	0.16	0.75	0.55	2.56	0.13	3/8-16	1.60	356316
8	0.98	0.35	0.39	0.31	0.50	1.37	0.16	0.87	0.55	3.11	0.13	3/8-16	2.80	356317
10	1.10	0.43	0.47	0.50	0.75	1.56	0.16	1.06	0.63	3.62	0.13	1/2-13	4.27	356318
12	1.26	0.50	0.47	0.50	0.75	1.87	0.16	1.25	0.63	4.33	0.13	1/2-13	6.80	356319
16	1.42	0.59	0.55	0.50	0.75	2.25	0.28	1.50	0.87	5.12	0.13	5/8-11	9.74	356320
20	1.57	0.63	0.55	0.50	0.75	2.25	0.28	1.50	1.26	6.54	0.13	3/4-10	19.20	356321
25	1.97	0.63	0.55	0.50	0.75	2.25	0.28	1.50	1.26	8.27	0.13	3/4-10	36.20	356322

LATHE CHUCKS & ACCESSORIES