



# Micro Reamers

## Micrograin Solid Carbide

High Precision - Right Hand Cut - Left Hand Helix

Series 8600



Metric: 0.6mm to 3.25mm by 0.01mm

Number: 31 to 73

Fractional: 1/32", 3/64", 1/16", 5/64", 3/32", 7/64", 1/8"

Size (mm)	Size (Inch)	Decimal Equivalent (Inch)	Size No.	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Size (Inch)	Decimal Equivalent (Inch)	Size No.	Flute Length (Inch)	Overall Length (Inch)	Code
0.60	-	0.0236	-	9/32	1-5/16	540700	1.09	-	0.0429	57	13/32	1-9/16	540749
0.61	-	0.0240	73	9/32	1-5/16	540701	1.10	-	0.0433	-	13/32	1-9/16	540750
0.62	-	0.0244	-	9/32	1-5/16	540702	1.11	-	0.0437	-	13/32	1-9/16	540751
0.63	-	0.0248	72	9/32	1-5/16	540703	1.12	-	0.0441	-	13/32	1-9/16	540752
0.64	-	0.0252	-	9/32	1-5/16	540704	1.13	-	0.0445	-	13/32	1-9/16	540753
0.65	-	0.0256	-	9/32	1-5/16	540705	1.14	-	0.0449	-	13/32	1-9/16	540754
0.66	-	0.0260	71	9/32	1-5/16	540706	1.15	-	0.0453	-	13/32	1-9/16	540755
0.67	-	0.0264	-	9/32	1-5/16	540707	1.16	-	0.0457	-	13/32	1-9/16	540756
0.68	-	0.0268	-	9/32	1-5/16	540708	1.17	-	0.0461	-	13/32	1-9/16	540757
0.69	-	0.0272	-	9/32	1-5/16	540709	1.18	-	0.0465	56	13/32	1-9/16	540758
0.70	-	0.0276	-	9/32	1-5/16	540710	1.19	3/64	0.0469	-	13/32	1-9/16	540759
0.71	-	0.0280	70	9/32	1-5/16	540711	1.20	-	0.0472	-	13/32	1-9/16	540760
0.72	-	0.0283	-	9/32	1-5/16	540712	1.21	-	0.0476	-	13/32	1-9/16	540761
0.73	-	0.0287	-	9/32	1-5/16	540713	1.22	-	0.0480	-	13/32	1-9/16	540762
0.74	-	0.0291	69	9/32	1-5/16	540714	1.23	-	0.0484	-	13/32	1-9/16	540763
0.75	-	0.0295	-	9/32	1-5/16	540715	1.24	-	0.0488	-	13/32	1-9/16	540764
0.76	-	0.0299	-	9/32	1-5/16	540716	1.25	-	0.0492	-	13/32	1-9/16	540765
0.77	-	0.0303	-	9/32	1-5/16	540717	1.26	-	0.0496	-	13/32	1-9/16	540766
0.78	-	0.0307	-	9/32	1-5/16	540718	1.27	-	0.0500	-	13/32	1-9/16	540767
0.79	1/32	0.0311	68	9/32	1-5/16	540719	1.28	-	0.0504	-	13/32	1-9/16	540768
0.80	-	0.0315	-	9/32	1-5/16	540720	1.29	-	0.0508	-	13/32	1-9/16	540769
0.81	-	0.0319	67	9/32	1-5/16	540721	1.30	-	0.0512	-	13/32	1-9/16	540770
0.82	-	0.0323	-	9/32	1-5/16	540722	1.31	-	0.0516	-	13/32	1-9/16	540771
0.83	-	0.0327	-	9/32	1-5/16	540723	1.32	-	0.0520	55	13/32	1-9/16	540772
0.84	-	0.0331	66	9/32	1-5/16	540724	1.33	-	0.0524	-	13/32	1-9/16	540773
0.85	-	0.0335	-	9/32	1-5/16	540725	1.34	-	0.0528	-	13/32	1-9/16	540774
0.86	-	0.0339	-	9/32	1-5/16	540726	1.35	-	0.0531	-	13/32	1-9/16	540775
0.87	-	0.0343	-	9/32	1-5/16	540727	1.36	-	0.0535	-	13/32	1-9/16	540776
0.88	-	0.0346	-	9/32	1-5/16	540728	1.37	-	0.0539	-	13/32	1-9/16	540777
0.89	-	0.0350	65	9/32	1-5/16	540729	1.38	-	0.0543	-	13/32	1-9/16	540778
0.90	-	0.0354	-	9/32	1-5/16	540730	1.39	-	0.0547	-	13/32	1-9/16	540779
0.91	-	0.0358	64	9/32	1-5/16	540731	1.40	-	0.0551	54	13/32	1-9/16	540780
0.92	-	0.0362	-	9/32	1-5/16	540732	1.41	-	0.0555	-	13/32	1-9/16	540781
0.93	-	0.0366	-	9/32	1-5/16	540733	1.42	-	0.0559	-	13/32	1-9/16	540782
0.94	-	0.0370	63	9/32	1-5/16	540734	1.43	-	0.0563	-	13/32	1-9/16	540783
0.95	-	0.0374	-	9/32	1-5/16	540735	1.44	-	0.0567	-	13/32	1-9/16	540784
0.96	-	0.0378	62	9/32	1-5/16	540736	1.45	-	0.0571	-	13/32	1-9/16	540785
0.97	-	0.0382	-	9/32	1-5/16	540737	1.46	-	0.0575	-	13/32	1-9/16	540786
0.98	-	0.0386	-	9/32	1-5/16	540738	1.47	-	0.0579	-	13/32	1-9/16	540787
0.99	-	0.0390	61	9/32	1-5/16	540739	1.48	-	0.0583	-	13/32	1-9/16	540788
1.00	-	0.0394	-	9/32	1-5/16	540740	1.49	-	0.0587	-	13/32	1-9/16	540789
1.01	-	0.0398	-	9/32	1-5/16	540741	1.50	-	0.0591	-	13/32	1-9/16	540790
1.02	-	0.0402	60	9/32	1-5/16	540742	1.51	-	0.0594	53	13/32	1-9/16	540791
1.03	-	0.0406	-	9/32	1-5/16	540743	1.52	-	0.0598	-	13/32	1-9/16	540792
1.04	-	0.0409	59	9/32	1-5/16	540744	1.53	-	0.0602	-	13/32	1-9/16	540793
1.05	-	0.0413	-	9/32	1-5/16	540745	1.54	-	0.0606	-	13/32	1-9/16	540794
1.06	-	0.0417	-	13/32	1-9/16	540746	1.55	-	0.0610	-	13/32	1-9/16	540795
1.07	-	0.0421	58	13/32	1-9/16	540747	1.56	-	0.0614	-	7/16	2	540796
1.08	-	0.0425	-	13/32	1-9/16	540748	1.57	-	0.0618	-	7/16	2	540797