

Turning Inserts

SNMG PM for Medium Machining



Coated Grades - CVD

YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SNMG322PM	SNMG090308PM	0.375	0.375	0.125	0.150	0.031	574822
SNMG432PM	SNMG120408PM	0.500	0.500	0.187	0.203	0.031	574882
SNMG433PM	SNMG120412PM	0.500	0.500	0.187	0.203	0.047	574922

YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SNMG433PM	SNMG120412PM	0.500	0.500	0.187	0.203	0.047	574924

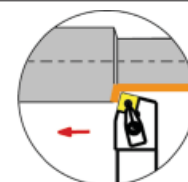
YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SNMG322PM	SNMG090308PM	0.375	0.375	0.125	0.150	0.031	574824
SNMG432PM	SNMG120408PM	0.500	0.500	0.187	0.203	0.031	574884
SNMG433PM	SNMG120412PM	0.500	0.500	0.187	0.203	0.047	574926

YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	Code
SNMG432PM	SNMG120408PM	0.500	0.500	0.187	0.203	574886
SNMG433PM	SNMG120412PM	0.500	0.500	0.187	0.203	574928

To be used with holders: PSBNN/L; PSDNN; PSKNR/L; PSSNR/L; MSBNN/L; MSSNR/L; MSRNR/L; MSKNR/L; MSDNN; S_ _-PSKNR/L



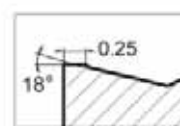
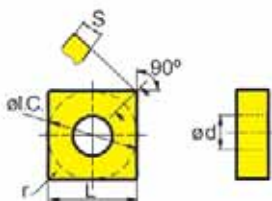
EXAMPLE: MSRNR



SNMM DR for Roughing



NEGATIVE SQUARE



SNMM-DR



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SNMM643DR	SNMM190612DR	0.750	0.750	0.250	0.313	0.047	574956

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SNMM643DR	SNMM190612DR	0.750	0.750	0.250	0.313	0.047	574958

YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SNMM643DR	SNMM190612DR	0.750	0.750	0.250	0.313	0.047	574960