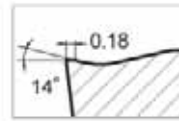
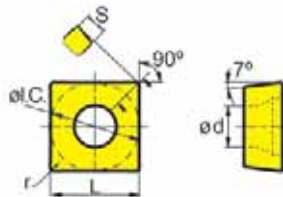


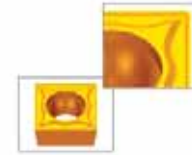
## Turning Inserts SCMT HR for Roughing



POSITIVE SQUARE



SCMT-HR



### Coated Grades - CVD

#### YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)2-HR	SCMT-09T308-HR	0.375	0.375	0.156	0.173	0.031	574604
SCMT-432-HR	SCMT-120408-HR	0.500	0.500	0.187	0.219	0.031	574640

#### YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)2-HR	SCMT-09T308-HR	0.375	0.375	0.156	0.173	0.031	574606
SCMT-432-HR	SCMT-120408-HR	0.500	0.500	0.187	0.219	0.031	574642

#### YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)2-HR	SCMT-09T308-HR	0.375	0.375	0.156	0.173	0.031	574608
SCMT-432-HR	SCMT-120408-HR	0.500	0.500	0.187	0.219	0.031	574644

#### YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)2-HR	SCMT-09T308-HR	0.375	0.375	0.156	0.173	0.031	574610
SCMT-432-HR	SCMT-120408-HR	0.500	0.500	0.187	0.219	0.031	574646

#### YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-432-HR	SCMT-120408-HR	0.500	0.500	0.187	0.219	0.031	574648

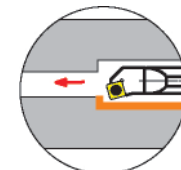
#### YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)2-HR	SCMT-09T308-HR	0.375	0.375	0.156	0.173	0.031	574612
SCMT-432-HR	SCMT-120408-HR	0.500	0.500	0.187	0.219	0.031	574650

#### YBM351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)2-HR	SCMT-09T308-HR	0.375	0.375	0.156	0.173	0.031	574616

To be used with holders: SBCR/L; SSDCN; SSKCR/L; SSSCR/L; S\_ \_SSKCR/L



EXAMPLE: S\_ \_SSKCR