

Turning Inserts

CNMG PM for Medium Machining



Coated Grades - CVD

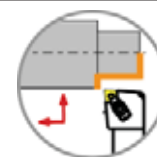
YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMG431-PM	CNMG120404-PM	0.508	0.500	0.187	0.203	0.016	573594
CNMG432-PM	CNMG120408-PM	0.508	0.500	0.187	0.203	0.031	573666
CNMG433-PM	CNMG120412-PM	0.508	0.500	0.187	0.203	0.047	573702
CNMG434-PM	CNMG120416-PM	0.508	0.500	0.187	0.203	0.063	573716
CNMG542-PM	CNMG160608-PM	0.634	0.625	0.250	0.250	0.031	573738
CNMG643-PM	CNMG190612-PM	0.760	0.750	0.250	0.313	0.047	573762

YBM251

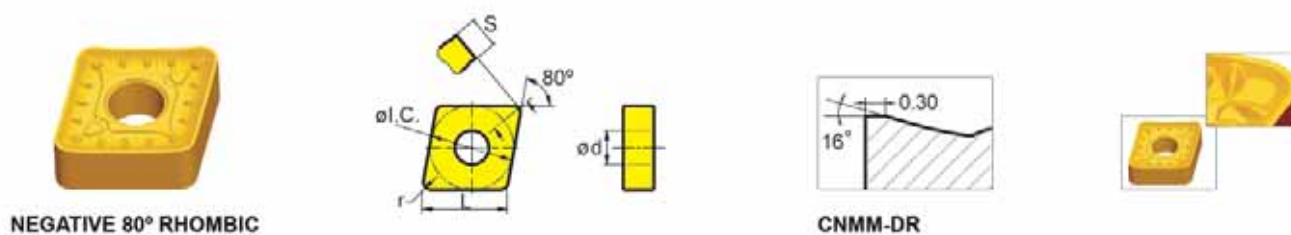
ANSI	ISO	L(Inch)	Ø I.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMG431-PM	CNMG120404-PM	0.508	0.500	0.187	0.203	0.016	573596
CNMG432-PM	CNMG120408-PM	0.508	0.500	0.187	0.203	0.031	573668
CNMG433-PM	CNMG120412-PM	0.508	0.500	0.187	0.203	0.047	573704
CNMG542-PM	CNMG160608-PM	0.634	0.625	0.250	0.250	0.031	573740
CNMG643-PM	CNMG190612-PM	0.760	0.750	0.250	0.313	0.047	573764

To be used with holders: PCBNR/L; PCLNR/L; MCLNR/L; MCBNR/L; S_ _-PCLNR/L; S_ _-MCLNR/L



EXAMPLE: MCLNR

CNMM DR for Roughing



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMM643-DR	CNMM190612-DR	0.760	0.750	0.250	0.313	0.047	573772
CNMM644-DR	CNMG190616-DR	0.760	0.750	0.250	0.313	0.063	573780

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMM543-DR	CNMG160612-DR	0.634	0.625	0.250	0.250	0.047	573766
CNMM643-DR	CNMM190612-DR	0.760	0.750	0.250	0.313	0.047	573774
CNMM644-DR	CNMG190616-DR	0.760	0.750	0.250	0.313	0.063	573782

YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMM543-DR	CNMG160612-DR	0.634	0.625	0.250	0.250	0.047	573768
CNMM643-DR	CNMM190612-DR	0.760	0.750	0.250	0.313	0.047	573776
CNMM644-DR	CNMG190616-DR	0.760	0.750	0.250	0.313	0.063	573784