

Chucking Reamers

Micrograin Solid Carbide – Straight Shank – 4 & 6 Straight Flutes



Diameter	Diameter Tolerances
0.0280" to 0.2500"	+0.0000/+0.0002"
0.2501" to 0.5000"	+0.0000/+0.0003"

- Decimal, fractional, wire, letter and metric sizes
- C2 micrograin solid carbide with 10% cobalt
- Suitable for reaming tough and abrasive materials
- Shank same size as cutting diameter
- Sizes include oversize, undersize and dowel pin size
- 4 flute reamers up to 0.255" diameter, 6 flute reamers on all other sizes
- Sizes from #70 to 1/4" are in increments of 0.0005" and sizes from 0.2505" to 0.5000" are in increments of 0.001"

D/P = DOWEL PIN SIZE, O/S = OVERSIZE, U/S = UNDERSIZE

High Speed Steel and Cobalt reamers also available

REAMERS

Size	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
70	0.0280	1/4	1-1/2	940000
69	0.0292	1/4	1-1/2	940002
0.0300	0.0300	1/4	1-1/2	940310
68	0.0310	1/4	1-1/2	940004
1/32	0.0312	1/4	1-1/2	940006
0.0315	0.0315	1/4	1-1/2	940312
67	0.0320	1/4	1-1/2	940008
0.0325	0.0325	1/4	1-1/2	940314
66	0.0330	1/4	1-1/2	940010
0.0335	0.0335	1/4	1-1/2	940316
0.0340	0.0340	1/4	1-1/2	940318
0.0345	0.0345	1/4	1-1/2	940320
65	0.0350	1/4	1-1/2	940012
0.0355	0.0355	1/4	1-1/2	940322
64	0.0360	1/4	1-1/2	940014
0.0365	0.0365	1/4	1-1/2	940324
63	0.0370	1/4	1-1/2	940016
0.0375	0.0375	1/4	1-1/2	940326
62	0.0380	1/4	1-1/2	940018
0.0385	0.0385	1/4	1-1/2	940328
61	0.0390	1/4	1-1/2	940020
1 mm	0.0394	1/4	1-1/2	940022
0.0395	0.0395	1/4	1-1/2	940330
60	0.0400	1/4	1-1/2	940024
0.0405	0.0405	1/4	1-1/2	940332
59	0.0410	1/4	1-1/2	940026
0.0415	0.0415	1/4	1-1/2	940334
58	0.0420	3/8	1-1/2	940028
0.0425	0.0425	3/8	1-1/2	940336
57	0.0430	3/8	1-1/2	940030
0.0435	0.0435	3/8	1-1/2	940338
0.0440	0.0440	3/8	1-1/2	940340
0.0445	0.0445	3/8	1-1/2	940342
0.0450	0.0450	3/8	1-1/2	940344
0.0455	0.0455	3/8	1-1/2	940346
0.0460	0.0460	3/8	1-1/2	940348
56	0.0465	3/8	1-1/2	940032
3/64	0.0469	3/8	1-1/2	940034
0.0470	0.0470	3/8	1-1/2	940350
0.0475	0.0475	3/8	1-1/2	940352
0.0480	0.0480	3/8	1-1/2	940354
0.0485	0.0485	3/8	1-1/2	940356
0.0490	0.0490	3/8	1-1/2	940358
0.0495	0.0495	3/8	1-1/2	940360
0.0500	0.0500	3/8	1-1/2	940362
0.0505	0.0505	3/8	1-1/2	940364

Size	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
0.0510	0.0510	3/8	1-1/2	940366
0.0515	0.0515	3/8	1-1/2	940368
55	0.0520	3/8	1-1/2	940036
0.0525	0.0525	3/8	1-1/2	940370
0.0530	0.0530	3/8	1-1/2	940372
0.0535	0.0535	3/8	1-1/2	940374
0.0540	0.0540	3/8	1-1/2	940376
0.0545	0.0545	3/8	1-1/2	940378
54	0.0550	3/8	1-1/2	940038
0.0555	0.0555	3/8	1-1/2	940380
0.0560	0.0560	3/8	1-1/2	940382
0.0565	0.0565	3/8	1-1/2	940384
0.0570	0.0570	3/8	1-1/2	940386
0.0575	0.0575	3/8	1-1/2	940388
0.0580	0.0580	3/8	1-1/2	940390
0.0585	0.0585	3/8	1-1/2	940392
0.0590	0.0590	3/8	1-1/2	940394
1.5 mm	0.0591	3/8	1-1/2	940040
53	0.0595	3/8	1-1/2	940042
0.0600	0.0600	3/8	1-1/2	940396
0.0605	0.0605	3/8	1-1/2	940398
0.0610	0.0610	3/8	1-1/2	940400
0.0615	0.0615	3/8	1-1/2	940402
0.0620	0.0620	3/8	1-1/2	940404
1/16	0.0625	3/8	1-1/2	940044
0.0630	0.0630	3/8	1-1/2	940406
52	0.0635	3/8	1-1/2	940046
0.0640	0.0640	3/8	1-1/2	940408
0.0645	0.0645	3/8	1-1/2	940410
0.0650	0.0650	3/8	1-1/2	940412
0.0655	0.0655	1/2	1-3/4	940414
0.0660	0.0660	1/2	1-3/4	940416
0.0665	0.0665	1/2	1-3/4	940418
51	0.0670	1/2	1-3/4	940048
0.0675	0.0675	1/2	1-3/4	940420
0.0680	0.0680	1/2	1-3/4	940422
0.0685	0.0685	1/2	1-3/4	940424
0.0690	0.0690	1/2	1-3/4	940426
0.0695	0.0695	1/2	1-3/4	940428
50	0.0700	1/2	1-3/4	940050
0.0705	0.0705	1/2	1-3/4	940430
0.0710	0.0710	1/2	1-3/4	940432
0.0715	0.0715	1/2	1-3/4	940434
0.0720	0.0720	1/2	1-3/4	940436
0.0725	0.0725	1/2	1-3/4	940438
49	0.0730	1/2	1-3/4	940052