

Countersinks – Chatterless – 6 Flute

High Speed Steel & Cobalt



- Designed for fast shearing cut

Inch – High Speed Steel & Cobalt – 60°, 82°, & 90° Angles

Diameter (Inch)	Shank Diameter (Inch)	Overall Length (Inch)	HSS			Cobalt		
			60° Angle	82° Angle	90° Angle	60° Angle	82° Angle	90° Angle
			Code	Code	Code	Code	Code	Code
1/4	1/4	2	601130	601142	601154	601166	601178	601190
5/16	1/4	2	601131	601143	601155	601167	601179	601191
3/8	1/4	2	601132	601144	601156	601168	601180	601192
1/2	1/4	2	601133	601145	601157	601169	601181	601193
5/8	1/2	2-3/4	601134	601146	601158	601170	601182	601194
3/4	1/2	2-3/4	601135	601147	601159	601171	601183	601195
7/8	1/2	2-3/4	601136	601148	601160	601172	601184	601196
1	1/2	2-3/4	601137	601149	601161	601173	601185	601197
1-1/4	3/4	3-3/8	601138	601150	601162	601174	601186	601198
1-1/2	3/4	3-1/2	601139	601151	601163	601175	601187	601199
1-3/4	1	4-1/4	601140	601152	601164	601176	601188	601200
2	1	4-3/8	601141	601153	601165	601177	601189	601201

COUNTERBORES & COUNTERSINKS

Countersinks – Single Flute

Carbide – Steel Shanks



- For mild steels

Inch – 82°, 90° Angles

Diameter (Inch)	Shank Diameter (Inch)	Overall Length (Inch)	82°	90°
			Included Angle	Included Angle
			Code	Code
1/8	1/8	1-1/2	950024	950048
3/16	3/16	1-1/2	950026	950050
1/4	1/4	2	950028	950052
3/8	1/4	2-7/16	950030	950054
1/2	1/4	2-1/2	950032	950056
5/8	1/4	2-5/8	950034	950058
3/4	3/8	2-7/8	950036	950060
1	1/2	3	950038	950062

Countersinks – 3 Flute

Carbide – Steel Shanks



Inch – 60°, 82°, 90° Angles

Diameter (Inch)	Shank Diameter (Inch)	Overall Length (Inch)	60°	82°	90°
			Included Angle	Included Angle	Included Angle
			Code	Code	Code
3/16	3/16	1-1/2	950074	950098	950122
1/4	1/4	2	950076	950100	950124
3/8	1/4	2-1/2	950078	950102	950126
1/2	1/4	2-1/2	950080	950104	950128
5/8	3/8	2-1/2	950082	950106	950130
3/4	3/8	2-3/4	950084	950108	950132
1	1/2	2-3/4	950086	950110	950134