

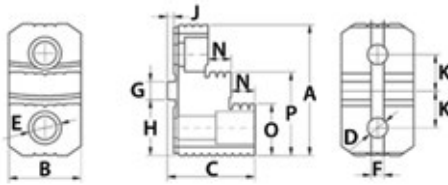
## Oil Country Lathe Chucks & Accessories



### Spare Jaws for PEO Series

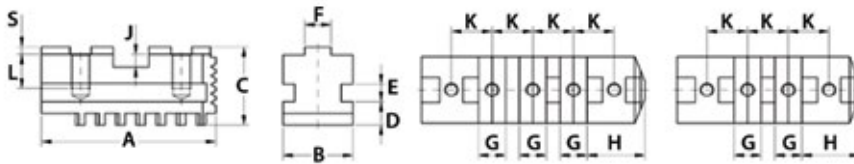
Hard jaws, supplied as supplement or as spares, must be ground on the chuck, otherwise centering accuracy does not conform the limits

#### Heavy Duty Serrated Hard Top Jaws – 1-Piece



| For Chuck Diameter (Inch) | A (Inch) | B (Inch) | C (Inch) | D (Inch) | E (Inch) | F (Inch) | G (Inch) | H (Inch) | J (Inch) | K (Inch) | N (Inch) | O (Inch) | P (Inch) | Code   |
|---------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|--------|
| 20                        | 5.34     | 2.56     | 3.23     | 0.87     | 1.30     | 0.50     | 0.75     | 2.25     | 0.25     | 1.50     | 0.83     | 2.05     | 3.37     | 356325 |
| 25 & 32                   | 5.34     | 2.56     | 3.82     | 0.94     | 1.38     | 0.50     | 0.75     | 2.25     | 0.25     | 1.50     | 1.10     | 2.05     | 3.37     | 356326 |

#### Heavy Duty Serrated Hard Master Jaws – 1-Piece



| For Chuck Diameter (Inch) | A (Inch) | B (Inch) | C (Inch) | D (Inch) | E (Inch) | F (Inch) | G (Inch) | H (Inch) | J (Inch) | K (Inch) | L (Inch) | S (Inch) | M Thread | Code   |
|---------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|--------|
| 20                        | 6.54     | 2.36     | 2.56     | 0.79     | 0.79     | 0.49     | 0.75     | 2.25     | 0.28     | 1.50     | 1.42     | 0.13     | 3/4-10   | 356327 |
| 25 & 32                   | 8.86     | 3.15     | 2.56     | 0.98     | 0.98     | 0.49     | 0.75     | 2.25     | 0.28     | 1.50     | 1.30     | 0.13     | 7/8-9    | 356328 |