

## Metric Jobber Length Drills - General Purpose

- 118° point

### Metric General Purpose Jobber Drill Sets, 118° Point



- 19 piece set - 1.00mm to 10.00mm by 0.5mm increments
- 25 piece set - 1.00mm to 13.00mm by 0.5mm increments
- Sets in metal indexed storage case

No. of Pieces	Material	Finish	Code	No. of Pieces	Material	Finish	Code
19	HSS	Oxide	311137	25	HSS	Oxide	311138

### Metric Sizes - Jobber Length Drills - General Purpose

#### High Speed Steel

Size	Decimal Equivalent	Flute Length	Overall Length	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Code
0.15	0.0059	3/64	3/4	615400	1.15	0.0453	3/4	1-3/4	615440
0.16	0.0063	3/64	3/4	615401	1.20	0.0472	7/8	1-7/8	615441
0.17	0.0067	1/16	3/4	615402	1.25	0.0492	7/8	1-7/8	615442
0.18	0.0071	1/16	3/4	615403	1.30	0.0512	7/8	1-7/8	615443
0.19	0.0075	1/16	3/4	615404	1.35	0.0531	7/8	1-7/8	615444
0.20	0.0079	1/16	3/4	615405	1.40	0.0551	7/8	1-7/8	615445
0.21	0.0083	3/32	3/4	615406	1.45	0.0571	7/8	1-7/8	615446
0.22	0.0087	1/16	3/4	615407	1.50	0.0591	7/8	1-7/8	615447
0.23	0.0091	3/32	3/4	615408	1.55	0.0610	7/8	1-7/8	615448
0.24	0.0094	3/32	3/4	615409	1.60	0.0630	7/8	1-7/8	615449
0.25	0.0098	5/64	3/4	615410	1.65	0.0650	1	2	615450
0.26	0.0102	5/64	3/4	615411	1.70	0.0669	1	2	615451
0.27	0.0106	5/64	3/4	615412	1.75	0.0689	1	2	615452
0.28	0.0110	5/64	3/4	615413	1.80	0.0709	1	2	615453
0.29	0.0114	5/64	3/4	615414	1.85	0.0728	1	2	615454
0.30	0.0118	3/32	3/4	615415	1.90	0.0748	1	2	615455
0.32	0.0126	3/32	3/4	615416	1.95	0.0768	1	2	615456
0.34	0.0134	5/32	3/4	615417	2.00	0.0787	1	2-1/8	615457
0.35	0.0138	1/8	3/4	615418	2.05	0.0807	1-1/8	2-1/8	615458
0.36	0.0142	5/32	3/4	615419	2.10	0.0827	1-1/8	2-1/8	615459
0.38	0.0150	3/16	3/4	615420	2.15	0.0846	1-1/8	2-1/8	615460
0.40	0.0158	3/16	7/8	615421	2.20	0.0866	1-1/4	2-1/4	615461
0.42	0.0165	3/16	7/8	615422	2.25	0.0886	1-1/4	2-1/4	615462
0.44	0.0173	3/16	7/8	615423	2.30	0.0906	1-1/4	2-1/4	615463
0.45	0.0177	3/16	7/8	615424	2.35	0.0925	1-1/4	2-1/4	615464
0.46	0.0181	3/16	7/8	615425	2.40	0.0945	1-3/8	2-3/8	615465
0.48	0.0189	3/16	7/8	615426	2.45	0.0965	1-3/8	2-3/8	615466
0.50	0.0197	3/16	7/8	615427	2.50	0.0984	1-3/8	2-3/8	615467
0.55	0.0217	1/4	1	615428	2.60	0.1024	1-7/16	2-1/2	615468
0.60	0.0236	5/16	1-1/8	615429	2.70	0.1063	1-7/16	2-1/2	615469
0.65	0.0256	3/8	1-1/4	615430	2.75	0.1083	1-1/2	2-5/8	615470
0.70	0.0276	3/8	1-1/4	615431	2.80	0.1102	1-1/2	2-5/8	615471
0.75	0.0295	1/2	1-3/8	615432	2.90	0.1142	1-5/8	2-3/4	615472
0.80	0.0315	1/2	1-3/8	615433	3.00	0.1181	1-5/8	2-3/4	615473
0.85	0.0335	5/8	1-1/2	615434	3.10	0.1220	1-5/8	2-3/4	615474
0.90	0.0355	5/8	1-1/2	615435	3.20	0.1260	1-5/8	2-3/4	615475
0.95	0.0374	5/8	1-1/2	615436	3.25	0.1280	1-5/8	2-3/4	615476
1.00	0.0394	11/16	1-5/8	615437	3.30	0.1299	1-3/4	2-7/8	615477
1.05	0.0413	11/16	1-5/8	615438	3.40	0.1339	1-3/4	2-7/8	615478
1.10	0.0433	3/4	1-3/4	615439	3.50	0.1378	1-3/4	2-7/8	615479