

Extra Length Drills

Straight Shank, 135° Split Point

Cobalt

12" Overall Length - 9" Flute

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
1/8	0.1250	610416	3/8	0.3750	610420	5/8	0.6250	610423
3/16	0.1875	610417	7/16	0.4375	610421	43/64	0.6719	610424
1/4	0.2500	610418	1/2	0.5000	610422	11/16	0.6875	610425
5/16	0.3125	610419	9/16	0.5625	610415			

Extra Length Drill Sets

High Speed Steel

No. of Pieces	Overall Length	Set Description	Code	No. of Pieces	Overall Length	Set Description	Code
17	8	1/8" to 3/8" by 64ths	311132	16	12 (1/2" shank)	17/32" to 1" by 32nds	610324
21	10	3/16" to 1/2" by 64ths	311133	11	18	3/16" to 1/2" by 32nds	311135
25	12	1/8" to 1/2" by 64ths	311134	16	18 (1/2" shank)	17/32" to 1" by 32nds	610325

Aircraft Extension Drills

Aircraft Extension Drill Sets, 135° Split Point



- 29 piece set – 6" Overall Length - Fractional sizes 1/16" to 1/2" by 64ths
- 29 piece set – 12" Overall Length - Fractional sizes 1/16" to 1/2" by 64ths
- Sets in metal indexed storage case

No. of Pieces	Overall Length (Inch)	Drill Point	Material	Finish	Code	No. of Pieces	Overall Length (Inch)	Drill Point	Material	Finish	Code
29	6	135°	HSS	Oxide	311118	29	12	135°	HSS	Oxide	311119

135° Split Point

High Speed Steel

6" Overall Length

Size	Decimal Equivalent	Flute Length	Code	Size	Decimal Equivalent	Flute Length	Code
65	0.0350	5/8	610450	1/16	0.0625	7/8	610460
60	0.0400	11/16	610451	52	0.0635	7/8	610461
59	0.0410	11/16	610452	51	0.0670	1	610462
58	0.0420	11/16	610453	50	0.0700	1	610463
57	0.0430	3/4	610454	49	0.0730	1	610464
56	0.0465	3/4	610455	48	0.0760	1	610465
3/64	0.0469	3/4	610456	5/64	0.0781	1	610466
55	0.0520	7/8	610457	47	0.0785	1	610467
54	0.0550	7/8	610458	46	0.0810	1-1/8	610468
53	0.0595	7/8	610459	45	0.0820	1-1/8	610469