

## Screw Machine Length Drills

### Letter Sizes - Screw Machine Length Drills

**High Speed Steel**

Bright Finish, 118° Standard Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
A	0.2340	1-5/16	2-7/16	12	752371	N	0.3020	1-5/8	2-13/16	6	752388
B	0.2380	1-3/8	2-1/2	12	752373	O	0.3160	1-11/16	2-15/16	6	752390
C	0.2420	1-3/8	2-1/2	12	752374	P	0.3230	1-11/16	2-15/16	6	752391
D	0.2460	1-3/8	2-1/2	12	752375	Q	0.3320	1-11/16	3	6	752393
E	0.2500	1-3/8	2-1/2	12	752376	R	0.3390	1-11/16	3	6	752394
F	0.2570	1-7/16	2-5/8	12	752377	S	0.3480	1-3/4	3-1/16	6	752396
G	0.2610	1-7/16	2-5/8	12	752378	T	0.3580	1-3/4	3-1/16	6	752397
H	0.2660	1-1/2	2-11/16	12	752380	U	0.3680	1-13/16	3-1/8	6	752399
I	0.2720	1-1/2	2-11/16	6	752381	V	0.3770	1-7/8	3-1/4	6	752401
J	0.2770	1-1/2	2-11/16	6	752382	W	0.3860	1-7/8	3-1/4	6	752402
K	0.2810	1-1/2	2-11/16	6	752383	X	0.3970	1-15/16	3-5/16	6	752404
L	0.2900	1-9/16	2-3/4	6	752385	Y	0.4040	1-15/16	3-5/16	6	752405
M	0.2950	1-9/16	2-3/4	6	752386	Z	0.4130	2	3-3/8	6	752407

Oxide Finish, 135° Split Point (Nas 907 Type C)

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
A	0.2340	1-5/16	2-7/16	12	608340	N	0.3020	1-5/8	2-13/16	6	608352
B	0.2380	1-3/8	2-1/2	12	608341	O	0.3160	1-11/16	2-15/16	6	608353
C	0.2420	1-3/8	2-1/2	12	608342	P	0.3230	1-11/16	2-15/16	6	608354
D	0.2460	1-3/8	2-1/2	12	608343	Q	0.3320	1-11/16	3	6	608355
E	0.2500	1-3/8	2-1/2	12	608263	R	0.3390	1-11/16	3	6	608356
F	0.2570	1-7/16	2-5/8	12	608344	S	0.3480	1-3/4	3-1/16	6	608357
G	0.2610	1-7/16	2-5/8	12	608345	T	0.3580	1-3/4	3-1/16	6	608358
H	0.2660	1-1/2	2-11/16	12	608346	U	0.3680	1-13/16	3-1/8	6	608359
I	0.2720	1-1/2	2-11/16	6	608347	V	0.3770	1-7/8	3-1/4	6	608360
J	0.2770	1-1/2	2-11/16	6	608348	W	0.3860	1-7/8	3-1/4	6	608361
K	0.2810	1-1/2	2-11/16	6	608349	X	0.3970	1-15/16	3-5/16	6	608362
L	0.2900	1-9/16	2-3/4	6	608350	Y	0.4040	1-15/16	3-5/16	6	608363
M	0.2950	1-9/16	2-3/4	6	608351	Z	0.4130	2	3-3/8	6	608364