

Left Hand Drills - Jobber Length

Wire Gage Sizes - Jobber Length Drills - Left Hand

High Speed Steel

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
33	0.1130	1-1/2	2-5/8	12	607689	57	0.0430	3/4	1-3/4	12	607713
34	0.1110	1-1/2	2-5/8	12	607690	58	0.0420	11/16	1-5/8	12	607714
35	0.1100	1-1/2	2-5/8	12	607691	59	0.0410	11/16	1-5/8	12	607715
36	0.1065	1-7/16	2-1/2	12	607692	60	0.0400	11/16	1-5/8	12	607716
37	0.1040	1-7/16	2-1/2	12	607693	61	0.0390	11/16	1-5/8	12	607717
38	0.1015	1-7/16	2-1/2	12	607694	62	0.0380	5/8	1-1/2	12	607718
39	0.0995	1-3/8	2-3/8	12	607695	63	0.0370	5/8	1-1/2	12	607719
40	0.0980	1-3/8	2-3/8	12	607696	64	0.0360	5/8	1-1/2	12	607720
41	0.0960	1-3/8	2-3/8	12	607697	65	0.0350	5/8	1-1/2	12	607721
42	0.0935	1-1/4	2-1/4	12	607698	66	0.0330	1/2	1-3/8	12	607722
43	0.0890	1-1/4	2-1/4	12	607699	67	0.0320	1/2	1-3/8	12	607723
44	0.0860	1-1/8	2-1/8	12	607700	68	0.0310	1/2	1-3/8	12	607724
45	0.0820	1-1/8	2-1/8	12	607701	69	0.0292	1/2	1-3/8	12	607725
46	0.0810	1-1/8	2-1/8	12	607702	70	0.0280	3/8	1-1/4	12	607726
47	0.0785	1	2	12	607703	71	0.0260	3/8	1-1/4	12	607727
48	0.0760	1	2	12	607704	72	0.0250	5/16	1-1/8	12	607728
49	0.0730	1	2	12	607705	73	0.0240	5/16	1-1/8	12	607729
50	0.0700	1	2	12	607706	74	0.0225	1/4	1	12	607730
51	0.0670	1	1-7/8	12	607707	75	0.0210	1/4	1	12	607731
52	0.0635	7/8	1-7/8	12	607708	76	0.0200	3/16	7/8	12	607732
53	0.0595	7/8	1-7/8	12	607709	77	0.0180	3/16	7/8	12	607733
54	0.0550	7/8	1-7/8	12	607710	78	0.0160	3/16	7/8	12	607734
55	0.0520	7/8	1-7/8	12	607711	79	0.0145	1/8	3/4	12	607735
56	0.0465	3/4	1-3/4	12	607712	80	0.0135	1/8	3/4	12	607736

Left Hand Drills - Screw Machine Length



- 118° point
- For use in left hand spindle rotation on screw machines and drill heads
- May be used as screw extractor for drilling out broken studs or fasteners
- Shorter rigid drills minimize deflection when heavy feed rates are used

Fractional Sizes - Screw Machine Length Drills - Left Hand

High Speed Steel

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
3/64	0.0469	1/2	1-3/8	12	607737	21/64	0.3281	1-11/16	2-15/16	6	607755
1/16	0.0625	5/8	1-5/8	12	607738	11/32	0.3438	1-11/16	3	6	607756
5/64	0.0781	11/16	1-11/16	12	607739	23/64	0.3594	1-3/4	3-1/16	6	607757
3/32	0.0938	3/4	1-3/4	12	607740	3/8	0.3750	1-13/16	3-1/8	6	607758
7/64	0.1094	13/16	1-13/16	12	607741	25/64	0.3906	1-7/8	3-1/4	6	607759
1/8	0.1250	7/8	1-7/8	12	607742	13/32	0.4062	1-15/16	3-5/16	6	607760
9/64	0.1406	15/16	1-15/16	12	607743	27/64	0.4219	2	3-3/8	6	607761
5/32	0.1562	1	2-1/16	12	607744	7/16	0.4375	2-1/16	3-7/16	6	607762
11/64	0.1719	1-1/16	2-1/8	12	607745	29/64	0.4531	2-1/8	3-9/16	6	607763
3/16	0.1875	1-1/8	2-3/16	12	607746	15/32	0.4688	2-1/8	3-5/8	6	607764
13/64	0.2031	1-3/16	2-1/4	12	607747	31/64	0.4844	2-3/16	3-11/16	6	607765
7/32	0.2188	1-1/4	2-3/8	12	607748	1/2	0.5000	2-1/4	3-3/4	6	607766
15/64	0.2344	1-5/16	2-7/16	12	607749	33/64	0.5156	2-3/8	3-7/8	1	607767
1/4	0.2500	1-3/8	2-1/2	12	607750	17/32	0.5312	2-3/8	3-7/8	1	607768
17/64	0.2656	1-7/16	2-5/8	12	607751	35/64	0.5469	2-1/2	4	1	607769
9/32	0.2812	1-1/2	2-11/16	6	607752	9/16	0.5625	2-1/2	4	1	607770
19/64	0.2969	1-9/16	2-3/4	6	607753	37/64	0.5781	2-5/8	4-1/8	1	607771
5/16	0.3125	1-5/8	2-13/16	6	607754	19/32	0.5938	2-5/8	4-1/8	1	607772