

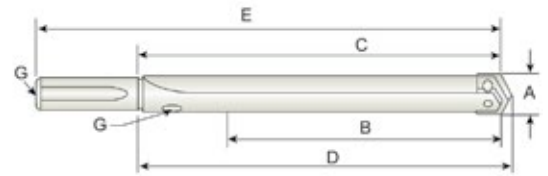


## Spade Drill Holders

### Standard Length – Straight Shank – Straight Flute (continued)

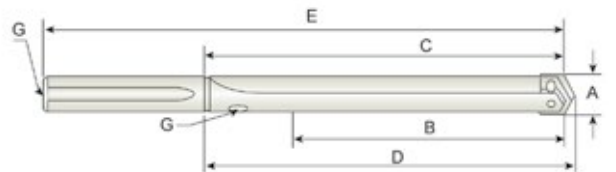
Series	Shank Diameter (Inch)	A Drill Insert Range (Inch)	B Maximum Drill Depth (Inch)	C Flute Length (Inch)	D Reference Length (Inch)	E Overall Length (Inch)	F Shank Length (Inch)	G Coolant Hole Thread Size (NPT)	Code
2.5	1	1-3/16 – 1-3/8	7-3/8	8-1/2	8-41/64	12	3-1/2	1/8	549595
2.5	1-1/4	1-3/16 – 1-3/8	7-3/8	8-1/2	8-41/64	12	3-1/2	1/8	549596
3	1-1/4	1-13/32 – 1-7/8	8-1/4	9-1/2	9-11/16	13-1/2	4	1/4	549597
3	1-1/2	1-13/32 – 1-7/8	8-1/4	9-1/2	9-11/16	13-1/2	4	1/4	549598
4	1-1/2	1-29/32 – 2-9/16	9-1/8	10-1/2	10-11/16	14-1/2	4	1/4	549599
4	1-3/4	1-29/32 – 2-9/16	9-1/8	10-1/2	10-11/16	14-1/2	4	1/4	549600
5-6	2	2-1/2 – 3-1/2	10-3/4	12-1/2	12-3/4	16-1/2	4	1/2	549601
7-8	3	3-17/32 – 4-1/2	10-3/4	12-7/8	13-1/8	17-7/8	5	1/2	549602

### Extended Length – Straight Shank – Straight Flute



Series	Shank Diameter (Inch)	A Drill Insert Range (Inch)	B Maximum Drill Depth (Inch)	C Flute Length (Inch)	D Reference Length (Inch)	E Overall Length (Inch)	F Shank Length (Inch)	G Coolant Hole Thread Size (NPT)	Code
Y	3/4	3/8 – 27/64	4-3/8	5-5/32	5-1/4	7-17/32	2-3/8	1/8	549615
Z	3/4	7/16 – 1/2	4-3/8	5-5/32	5-1/4	7-17/32	2-3/8	1/8	549616
0	3/4	33/64 – 11/16	4-1/2	5-5/16	5-27/64	7-11/16	2-3/8	1/8	549605
0.5	3/4	39/64 – 11/16	4-1/2	5-5/16	5-27/64	7-11/16	2-3/8	1/8	549606
1	1	45/64 – 15/16	10-5/8	11-7/8	12-1/64	14-7/8	3	1/8	549607
1.5	1	55/64 – 15/16	10-5/8	11-7/8	12-1/64	14-7/8	3	1/8	549608
2	1-1/4	31/32 – 1-3/8	11-3/8	12-1/2	12-41/64	16	3-1/2	1/8	549609
2.5	1-1/4	1-3/16 – 1-3/8	11-3/8	12-1/2	12-41/64	16	3-1/2	1/8	549610
3	1-1/4	1-13/32 – 1-7/8	13-3/4	15	15-3/16	19	4	1/4	549611
4	1-1/2	1-29/32 – 2-9/16	16-5/8	18	18-3/16	22	4	1/4	549612
5	2	2-1/2 – 3-1/2	18-1/4	20	20-1/4	24	4	1/2	549613
7	3	3-17/32 – 4-1/2	21-7/8	24	24-1/4	29	5	1/2	549614

### Long Length – Straight Shank – Straight Flute



Series	Shank Diameter (Inch)	A Drill Insert Range (Inch)	B Maximum Drill Depth (Inch)	C Flute Length (Inch)	D Reference Length (Inch)	E Overall Length (Inch)	F Shank Length (Inch)	G Coolant Hole Thread Size (NPT)	Code
0	3/4	33/64 – 11/16	7	7-13/16	7-59/64	10-3/16	2-3/8	1/8	549617
0.5	3/4	39/64 – 11/16	7	7-13/16	7-59/64	10-3/16	2-3/8	1/8	549618