

Boring Bar Holders

Square



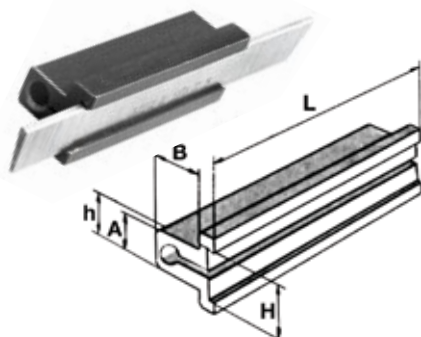
Model	Holder Size (Inch)	Bar Size (Inch)	Code
BH/1-2	3/4 x 3/4 x 3	1/2	180282
BH/5-8	7/8 x 7/8 x 3-1/4	5/8	180283
BH/3-4	1 x 1 x 3-1/4	3/4	180284

Part-Off Tools

Holder & Blades

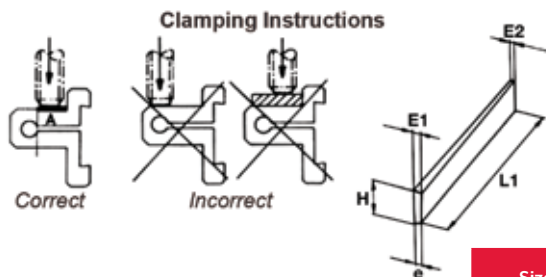


Holders – Model 259



Size	H (Inch)	h (Inch)	A (Inch)	B (Inch)	L (Inch)	Code
1	1/2	1/2	1/2	9/16	2-3/4	515411
2	11/16	1/2	1/2	1/2	2-3/4	515412
3	1	7/8	13/16	3/4	3-1/8	515413

Blades – for Model 259



- Made of a special high speed steel with 5% cobalt
- Extremely wear resistant
- Side clearance and back tapered from front to back for minimum friction on deep cuts

Size	H (Inch)	L1 (Inch)	E1 (Inch)	E2 (Inch)	e (Inch)	Code
1	1/2	4	0.118	0.087	0.085	515421
2	11/16	5-1/2	0.157	0.110	0.107	515422
3	1	6	0.177	0.125	0.108	515423

Blade size 3 will fit holder size 3

Part-Off Blades

High Speed Steel

- T-shaped
- Ground



Not compatible with holders above

Style	Size W x H (Inch)	Length (Inch)	Code	Style	Size W x H (Inch)	Length (Inch)	Code
P1	1/16 x 1/2	4-1/2	516101	P5N	5/32 x 7/8	6	516111
P2	3/32 x 1/2	4-1/2	516102	P4X	5/32 x 1-1/8	6-1/2	516112
P3N	3/32 x 11/16	5	516103	P5S	3/16 x 11/16	5	516113
P3S	1/8 x 1/2	4-1/2	516104	P5W	3/16 x 3/4	5	516114
P3	1/8 x 11/16	5	516105	P5	3/16 x 7/8	6	516115
P3W	1/8 x 3/4	5	516106	P8	3/16 x 1-1/8	6-1/2	516116
P5X	1/8 x 7/8	6	516107	P6	1/4 x 7/8	6	516117
P8X	1/8 x 1-1/8	6-1/2	516108	P9	1/4 x 1-1/8	6-1/2	516118
P4	5/32 x 11/16	5	516109				
P4W	5/32 x 3/4	5	516110				