

Sheeters Drills

High Speed Steel

135° Long Sweep Split Point



These drills are commonly used in drilling automotive and truck bodies, metal building and other sheet metal applications. The 135° long sweep split point ensures easy centering while the short overall length reduces breakage in hand held drilling operations.

Size	Overall Length	Code	Size	Overall Length	Code	Size	Overall Length	Code
5/32	4-1/2	311254	7/32	6	311261	#1	4-1/2	751579
#10	4-1/8	311256	#1	2-1/4	311263	#1	6	751580
#8	1-3/8	311257	#1	3	751578	#1	7-1/4	311269
#8	3-5/8	311258	#1	3-5/8	311265	0.231	3	311270
#8	4-1/2	311259	#1	3-7/8	311266	0.231	4-1/2	311271

Taper Shank Drills

Taper Shank Drill Sets



- 16 piece sets - Over 1/2" diameter in metal index case

Description	Material	Code	Description	Material	Code
33/64 - 3/4 by 64ths (CZA 16)	HSS	311193	33/64 - 3/4 by 64ths (CZA 16)	Cobalt	609654
49/64 - 1 by 64ths (CZB 16)	HSS	311194	49/64 - 1 by 64ths (CZB 16)	Cobalt	609655

General Purpose - Fractional Sizes - Premium and Value



General Purpose - Fractional Sizes

Premium - High Speed Steel

Standard Shanks, 118° Point

Size	Decimal Equivalent	Flute Length	Overall Length	Morse Taper	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Morse Taper	Code
1/16	0.0625	1-1/4	4-5/8	1	612650	11/32	0.3438	3-1/4	6-1/2	1	751463
5/64	0.0781	1-3/8	4-3/4	1	612651	23/64	0.3594	3-1/2	6-3/4	1	751464
1/8	0.1250	1-7/8	5-1/8	1	751450	3/8	0.3750	3-1/2	6-3/4	1	751465
9/64	0.1406	2-1/8	5-3/8	1	751451	25/64	0.3906	3-5/8	7	1	751466
5/32	0.1562	2-1/8	5-3/8	1	751452	13/32	0.4062	3-5/8	7	1	751467
11/64	0.1719	2-1/2	5-3/4	1	751453	27/64	0.4219	3-7/8	7-1/4	1	751468
3/16	0.1875	2-1/2	5-3/4	1	751454	7/16	0.4375	3-7/8	7-1/4	1	751469
13/64	0.2031	2-3/4	6	1	612652	29/64	0.4531	4-1/8	7-1/2	1	751470
7/32	0.2188	2-3/4	6	1	751455	15/32	0.4688	4-1/8	7-1/2	1	751471
15/64	0.2344	2-7/8	6-1/8	1	751456	31/64	0.4844	4-3/8	8-1/4	2	751472
1/4	0.2500	2-7/8	6-1/8	1	751457	1/2	0.5000	4-3/8	8-1/4	2	751473
17/64	0.2656	3	6-1/4	1	751458	33/64	0.5156	4-5/8	8-1/2	2	751474
9/32	0.2812	3	6-1/4	1	751459	17/32	0.5312	4-5/8	8-1/2	2	751475
19/64	0.2969	3-1/8	6-3/8	1	751460	35/64	0.5469	4-7/8	8-3/4	2	751476
5/16	0.3125	3-1/8	6-3/8	1	751461	9/16	0.5625	4-7/8	8-3/4	2	751477
21/64	0.3281	3-1/4	6-1/2	1	751462	37/64	0.5781	4-7/8	8-3/4	2	751478